

Changing the shafts of XCM fork



Unscrew the 2 bolts underneath the fork bottom case.
Part No. 1 (see part list)



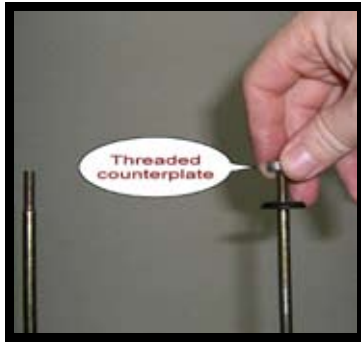
Pull out the bottom case.



Remove part no. 7 with a wrench.



Remove the top cap unit (Part No. 17) using special tool.
Pull out unit (Part No. 13, No. 14, No. 15, No. 16)
Then pull out unit (Part No. 10, No. 11, No. 12)



Put the new 2 pieces (Part No. 2) at the place.



Reinsert spring unit (Part No. 13 - 16).
Fix top cap (Part No. 17) using the special tool.



Reassemble the fork (bottom case and stanchion unit)
Fix the 2 bolts underneath the bottom case.